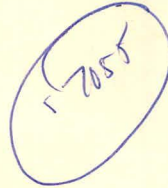




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246



D206-549-013
Job Sheet 187648



Part No: D206-549-013

Job Qty: 1 pcs

Part Name: High Slope Avionics Console



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: 12/18/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV N/A IPP Rev:A New Issue 06-01-03 JLM

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
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TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S137922



Part: D206-549-013

Job No: 187648

Serial No/Batch: S137922

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH89-28 Issue 6, FAA STC SR00551NY 01/03/13, LBA GEI

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/18/18	12/18/18	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
120	QC 4	1 pcs	12/18/18	12/18/18	0.00	0.00	QC 4 - 16		DAS 69 9-89
							QC 4 - 26		
							QC 4 - 28		
							QC 4 - 38		
							QC 4 - 42		
							QC 4 - 58		
							QC 4 - 6		
							QC 4 - 69		
							QC 4 - 9		
125	DC - 1 - B4B	1 pcs	12/18/18	12/18/18	0.00	0.00	DC - 1 - B4B		DEC 28 2018 DAS 69 9-89
							DC - 2 - B4B		
130	Packaging 3-1 - Stock - B4B	1 pcs	12/18/18	12/18/18	0.00	0.00	Packaging 3 - 1 - B4B		DAS 69 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
140	QC 21 - FG	1 pcs	12/18/18	12/18/18	0.00	0.00	QC 21 - FG - 16		DEC 28 2018 DAS 70 9-89
							QC 21 - FG - 21		

Part Op 110 - Pick Kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 125 - Photocopy bluefile & type labels per PPPD206-549-013 CHG002
 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D206-549-013
 Location: _____ PPP Rev: _____
 140 - QC21- Final Inspection - Work Order Release

88
00-0

88
00-0

88
00-0

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS27039-1-08	Screw	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5132529
D206-547-043	Console High Slope	1 Ea (1 ea)	120-QC 4	5131764
D206-547-11	Angle, Console	2 pcs (2 ea)	120-QC 4	5043835
D2163	Cap Angle	1 pcs (1 ea)	120-QC 4	5086966
MS20470AD4-5	Rivet, Universal Head	28 Ea (28 ea)	120-QC 4 50	5139218
NAS1149D0332J	Washer	14 Ea (14 ea)	120-QC 4	5100407

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	MS27039-1-08	14	560	0
120-QC 4	D206-547-043	1	3	0
	D206-547-11	2	2	0
	D2163	1	37	0
	MS20470AD4-5	28	2,499	0
	NAS1149D0332J	14	2,433	0

Part Specifications

Specifications could not be found.

Plex 12/11/18 7:33 AM dart.lacelle.linda

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-549-011	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D206-549-013	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D407-549-015	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D407-549-017	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m

5. PARTS LIST

-011	-013	-015	-017	Part Number	Description
X				D206-549-011	LOW SLOPE CONSOLE INSTALLATION, 206
	X			D206-549-013	HIGH SLOPE CONSOLE INSTALLATION, 206
		X		D407-549-015	LOW SLOPE CONSOLE INSTALLATION, 407
			X	D407-549-017	HIGH SLOPE CONSOLE INSTALLATION, 407
REF	REF	REF	REF	D1038-58	FASTENER RAIL
REF	REF	REF	REF	D1038-58B	FASTENER RAIL, BLACK
1	1	1	1	D2163	CAP ANGLE
1				D206-547-041	206 LOW SLOPE CONSOLE ASSEMBLY
	1			D206-547-043	206 HIGH SLOPE CONSOLE ASSEMBLY
		1		D407-547-045	407 LOW SLOPE CONSOLE ASSEMBLY
			1	D407-547-047	407 HIGH SLOPE CONSOLE ASSEMBLY
2	2	2	2	D206-547-11	ANGLE
28	28	28	28	MS20470AD4-5	RIVET
14	14	16	16	AN960JD10L	WASHER
14	14	16	16	MS27039-1-08	SCREW

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Revision: A

Date: 01.02.08

Change Record

PAGE 1 OF 1

Part Number: D206-549-013

Description: CONSOLE INSTALLATION

[illegible]

